

Date: Tuesday, 10/17/2006 11:21:34 AM  
 User: Kim Johnston

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: NEOPRENE "D" SEAL
Job Number	: 29048		
Estimate Number	: 10135		
P.O. Number	: N/A	Part Number	: D2461
This Issue	: 10/17/2006 S.O. No. : N/A	Drawing Number	: D2461 REV A
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: N/A Type : PURCHASED PARTS	Drawing Revision	: A
Previous Run	: 24495	Material	: N/A
Written By	: _____	Due Date	: 10/30/2006 Qty: <sup>500</sup> 200 Um: Each
Checked & Approved By	: <u>061017</u>		
Comment	: Est: A98.10.29 New Issue KS		

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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Comment: PURCHASING

Issue P/O: 2262 Argus

C Locel 10117

500  
200 FT

Possible supplier: Trim-Lok Part No: X-1 09-HT

2.0	X109HT	'D' Seal
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Comment: Qty.: 1.0000 f(s)/Unit Total : 200.0000 f(s)  
 NEOPRENE "D" SEAL

3.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Receive and Inspect for transit damage

PC 6/10/31500 FT

4.0	QC5	INSPECT WORK TO CURRENT STEP
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Comment: INSPECT WORK TO CURRENT STEP

Job # 02

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: ST 344PC 6/11/02500

6.0	QC21	FINAL INSPECTION/W/O RELEASE
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Comment: FINAL INSPECTION/W/O RELEASE

50006/11/03

Job Completion

06/11/03

# Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☒ No ☐ DQA: LD Date: 06/11/03  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

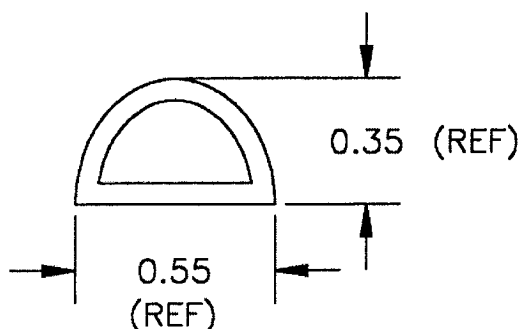
NOTE: Date & initial all entries



DESIGN <i>[Signature]</i>	DRAWN BY <i>KE</i>	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2461	REV. A SHEET 1 OF 1
DATE 97.07.10		TITLE NEOPRENE 'D' SEAL	SCALE NTS
A	97.07.10	NEW ISSUE	

## SPECIFICATION CONTROL DRAWING

**RELEASED**  
97/07/15 KE  
ECN001



D2461-0050 NEOPRENE 'D' SEAL  
LENGTH

EG: 87.5 LONG: D2461-0875  
10 LONG: D2461-0100

POSSIBLE SUPPLIERS:  
TRIM-LOK X-1 09-HT

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. **29048**



# PICKERING SALES ORDER

# 177717

Order Ship Date: 10/30/06  
Page: 1

BILL TO: DART AEROSPACE LTD.  
1270 ABERDEEN STREET

HAWKESBURY, ON

K6A 1K7

SHIP TO: DART AEROSPACE LTD.  
1270 ABERDEEN STREET

HAWKESBURY, ON

613-632-9577

K6A 1K7

EIN#

Customer #	Customer PO	Ship Via	Terms	Contact
D000210	PO00002262	FEDEX	NET 30 DAYS	MARSHA

Stock Code	Description Customer Code	Quantity Ordered	Quantity Shipped	Back Order Quantity	Price	UOM	Total
ISE0X109	TRIM-LOK X-109-HT .609 X .359	500	500	0		FT	

Goods cannot be returned without permission and may be subject to restocking and freight charges.  
Claims for shortages and defective materials must be made within 15 days of receipt of goods.

Picked By: m Checked By: m  
# of Boxes: 1 Freight: \_\_\_\_\_  
WOG: \_\_\_\_\_

SUBTOTAL:  
FREIGHT:  
(R104727805) GST/HST:  
PST:

TOTAL PAYABLE: \_\_\_\_\_

**Molding the Future ISO 9001:2000**

Head Office: 20 Murray Park Rd., Winnipeg, MB Canada R3J 3T9 Tel (204) 837-4660 Fax (204) 896-4250

Branch Office: 963 Brock Road, Unit #6 Pickering, ON Canada L1W 3A4 Tel: (905) 420-3336 Fax: (905) 420-3394

www.argusindustries.ca

*Thank you for your order*

